

Global Roofing Solutions is a wholly owned subsidiary of the Kulungile Metals Group, and consists of two leading South African roofing material manufacturing operations, **Brownbuilt Metal Sections (established in 1964)** and **HH Robertson (established in 1958)**, making it one of the largest metal roofing manufacturers in South Africa.

Both **Brownbuilt** and **HH Robertson** are household names for the manufacture of Commercial and Industrial steel roof covering and wall cladding profiles (Concealed fix and Pierced fix), composite steel floor decking profiles and lightweight coated metal roof tiles (Armatile and Dektile).

Their sister operation in the GRS fold, **Coilcoat**, is an In-house coil coating facility supplying its' Globalcoat™ pre-painted metal coils to Brownbuilt and HH Robertson, for roof sheeting applications, as well as to other users of pre-painted metal such as cold room, garage door, signage, and other sheet metal fabricators.

Being part of the **Kulungile Metals Group (KMG)**, a substantial metals trading group with strong BEE credentials (31.5% BEE shareholding), places GRS in an ideal position to be considered as a preferred supplier to major projects nationwide. GRS's access to the comprehensive range of KMG structural steel, Aluminium, and Stainless steel products also allows the group to offer a full solution for the steel construction sector.

With exports to over 15 countries worldwide, GRS has established itself as a global supplier of roofing products. Through its broad and established South African manufacturing base, and the backing of KMG, this company is committed to expanding its supply to the booming SA construction sector and throughout Africa.

## GLOBAL ROOFING SOLUTIONS DIVISIONS

Brownbuilt Metal Sections & HH Robertson

### KEY FACTS

Turnover: around ZAR475million p.a.

Number of Employees: 350

### MISSION STATEMENT

"To provide total roofing solutions to the global marketplace"

### MANUFACTURING & QUALITY POLICY

"To manufacture and market products which meet and exceed the quality and performance required on the world market."

### MAIN FIELDS OF BUSINESS

- Manufacturers of:
  - a range of Coated and textured Steel Roof tiles (Armatile, Armashake, Dektile & Uni-tile)
  - a range of steel roofing profiles and wall cladding (Concealed fix and Pierced fix)
  - a range of Flooring decking/permanent formwork (Supported and Unsupported)
  - coated coils, painted by Coilcoat to customer specifications (**Globalcoat™** paint system supplied by Becker Industrial Coatings, Sweden)

### CAPABILITIES, FACILITIES & HIGHLIGHTS

- A long and rich history of roofing expertise, HH Robertson since 1958 and Brownbuilt since 1964.
- In-house coating of steel coils by COILCOAT, one of the first such lines in Africa.
- Continuous research and development capacity.
- Well-established branch and distribution networks nationally and growing into Africa.
- Roll forming and sheet pressing capacity in the excess of 4000 tons per month.
- 6 Mobile sheet rolling mills for on-site rolling.
- More than 18 static rolling mills, producing several million square meters of sheeting and tiles per annum.
- Extensive design and architectural expertise to assist Quantity Surveyors, Contractors and Architects on projects.

### CERTIFICATIONS & MEMBERSHIPS

- ISO 9001:2000-Certification for Quality management by DQS and SANS
- Agrément SA-certification of selected Brownbuilt and HH Robertson products
- British Board of Agrément certificate no 07/448.
- Instytut Techniki Budowlanej (ITB Poland) certification for Arma Tile and Dektile.
- Member of SAISC

### PRODUCTS SUPPLIED BY GRS

The roofing products supplied by GRS, are available in various grades of Galvanised steel, Zincalume/Galvalume Coated steel, Stainless Steel and Aluminium, with a variety of coloured and textured finishes, such as; Embossing, Global-Tech for general outdoor use, Global-Duro corrosion resistant Multi-layered Epoxy and Global-PVdF for Superior colourfastness.

#### ➤ Metal Roofing tiles

- The lightweight coated metal tiles are supplied with a full range of accessories and fixings; hips, flashings, valleys, ridges and fasteners.
  - **Armatile**, an Acrylic and Grit coated metal roof tile in the well-liked Double Roman Profile.
  - **Armashake**, a pleasing wooden shake look-a-like profile, available in Acrylic texture-coated finish.
  - **Uni-tile**, a universal coated metal tile compatible with popular metal tile profiles in Acrylic Grit finish
  - **Dektile**, a wide-span, self-supporting pre-painted metal roof tile is available upon special request.

#### ➤ Roofing and Cladding profiles

- **Concealed-fix sheeting**
  - **Klip-Lok 406** and **Klip-Lok 700**, a concealed-fix profiled roofing sheet made from special High Yield Steel.
  - **"Brownbuilt" & Superseal 500**, the original classic slimline standing seam, concealed-fix profiles are available upon special request.
- **Pierced-fix sheeting**
  - **IBR 686 & 890**, the well-known "Inverted Box Rib", bold, angular, trapezoidal roofing profile in two cover widths.
  - **NU-RIB 762**, A slightly shallower but wider and cost-effective IBR-equivalent.
  - **Corrugated 10½**, S-ribbed Victorian style roof profiles.
  - **Deklad 550, Supaclad & BR7**, classic and special pierced fix profiles are available upon special request.

#### ➤ Flooring profiles

- **Bond-Dek**, A deep permanent formwork profile, providing an economical floor slab for multi-storey and concrete buildings.
- **Bond-Lok**, A permanent interlocking formwork profile providing a slab with a neat underside as a ceiling.
- **QC Flooring**, A permanent shutter and reinforcing system for composite steel and concrete slabs, with a ceiling ready for painting.

### MILESTONES

- HH Robertson, established in 1958, was the first manufacturer of roof sheeting in South Africa.
  - They also patented the now generically known "Inverted Box Rib"-Profile, IBR and were the first to offer the unique embossing feature on their sheeting.
- Brownbuilt Metal Sections, established in 1964, pioneered the manufacture of concealed fix roof profiles in South Africa with their "Brownbuilt" profile.
  - In 1977, they introduced the first mobile rolling mills in the country, proceeding in 1999 to roll a world record, 136m long single sheet of their Kliplok profile for the Vellodrome in Cape Town.

**TARGET MARKET PROFILE**

- Major Construction Groups
- Roofing contractors
- Architects, Specifiers & Consulting Engineers
- Builder's Merchants & Suppliers/Distributors

**CONTACT DETAILS:**

Key personnel: Mr SJ van Rooyen, CEO: KMG  
Mr Gavin Jacobsen, Managing Director: GRS  
Mr Johan van der Westhuizen, General Manager: Brownbuilt Metal Sections  
Mr Basil Salepas, General Manager: HH Robertson

Contact: Mr Stephan Schoombie, Marketing & Sales Director: Merchants & Exports  
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